Festo Industry 4.0 Certification Program Building Careers for Industry

PESTO

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Lifelong learning is an essential part of what makes human existence meaningful.

Dr. Wilfried Stoll

Festo Industry 4.0 Certification Program (FI^{4.0}CP)

It all started with a lecture on pneumatics by Dr. h.c. Kurt Stoll. Over the past six decades, Festo Didactic's growth has made it the world's largest provider of technical education. Our long path led from the first seminars in the early 1960s to Festo Didactic's current position as a comprehensive educational provider, with technical education services ranging from training and consulting to highly complex "learning factories" to Industry Certification Program bridging the gap between industry and Education



Festo Didactic started developing Industrial Training Systems in 1965 to address the needs of Festo staff. This expanded to training our customers to utilize the latest technology to increase productivity. As industrial technology advances, we continue to develop new engineering and technology solutions. This creates the need to verify skills develop ment for the people who operate and maintain this technology - Festo Industry 4.0 Certification Program (FI4.0CP).



2018

FI^{4.0}CP

2016 Mechatronics: 4th Generation

2015

IN P

Industry 4.0: 2nd Generation

Maximizing learning success and productivity

Theoretical knowledge connected with practical experience



Reshaping Manufacturing

The demand for highly-skilled, industrial problem-solvers continues to increase but there aren't enough qualified employees with the high-tech, design engineering and critical thinking skills needed to fill advanced manufacturing positions. Employees must adapt to the continuous technological changes. This requires a high level of transformation.

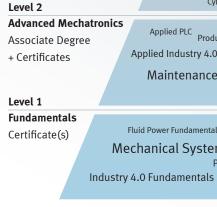
From industry – for industry

As a part of the Festo Group, Festo Didactic develops education and training solutions within the context of international research, educational institutions, and industry. With our direct access to the most recent technologies, and a broad variety of opportunities to evaluate new solutions, we are in an ideal position to bring new product and service developments.

FI^{4.0}CP Approach

At Festo Didactic, our mission is to provide industry and education partners with the technology, design, and engineering support needed to develop the workforce of tomorrow. Fl^{4.0}CP is a comprehensive certification program developed by industry experts and educators that ensures students have qualifying skills upon completion.

Level 3 Industry 4.0 **Dual Associate Degrees** or Bachelor of Science



Holistic Certification Programs

FI^{4.0}CP is easily integrated with existing certificate, Associate, and Bachelor degree programs, and offers three levels of certification. At Festo Didactic, we part ner with NC3 - the trusted certification accrediting body in the industry - to ensure students are well-trained and ready for technical careers. We do this by deploying the industry's best trainers, designing a rigorous curriculum, and providing access to simu-

Building Expertise in Industry 4.0 Technologies

4.0

HMI MES Operato Advanced Product ID Advanced PLC Advanced Robotics Cyber-Security

Applied PLC Product ID Fundamentals Applied Industry 4.0 Applied Robotics Maintenance Strategies Applied Fluid Power

Fluid Power Fundamentals **Mechanical Systems** Electricity

PLC Fundamentals **Robotics Fundamentals**

Industry 4.0 Operator/ Technician, Mechatronics Engineer

Potential Salary \$70,000 - \$90,000/Yr

Mechatronics/Automation Technician, Applications Engineer

Potential Salary \$67,000/Yr

Electromechanical Technician, Production Technician, Industrial Maintenance Technician

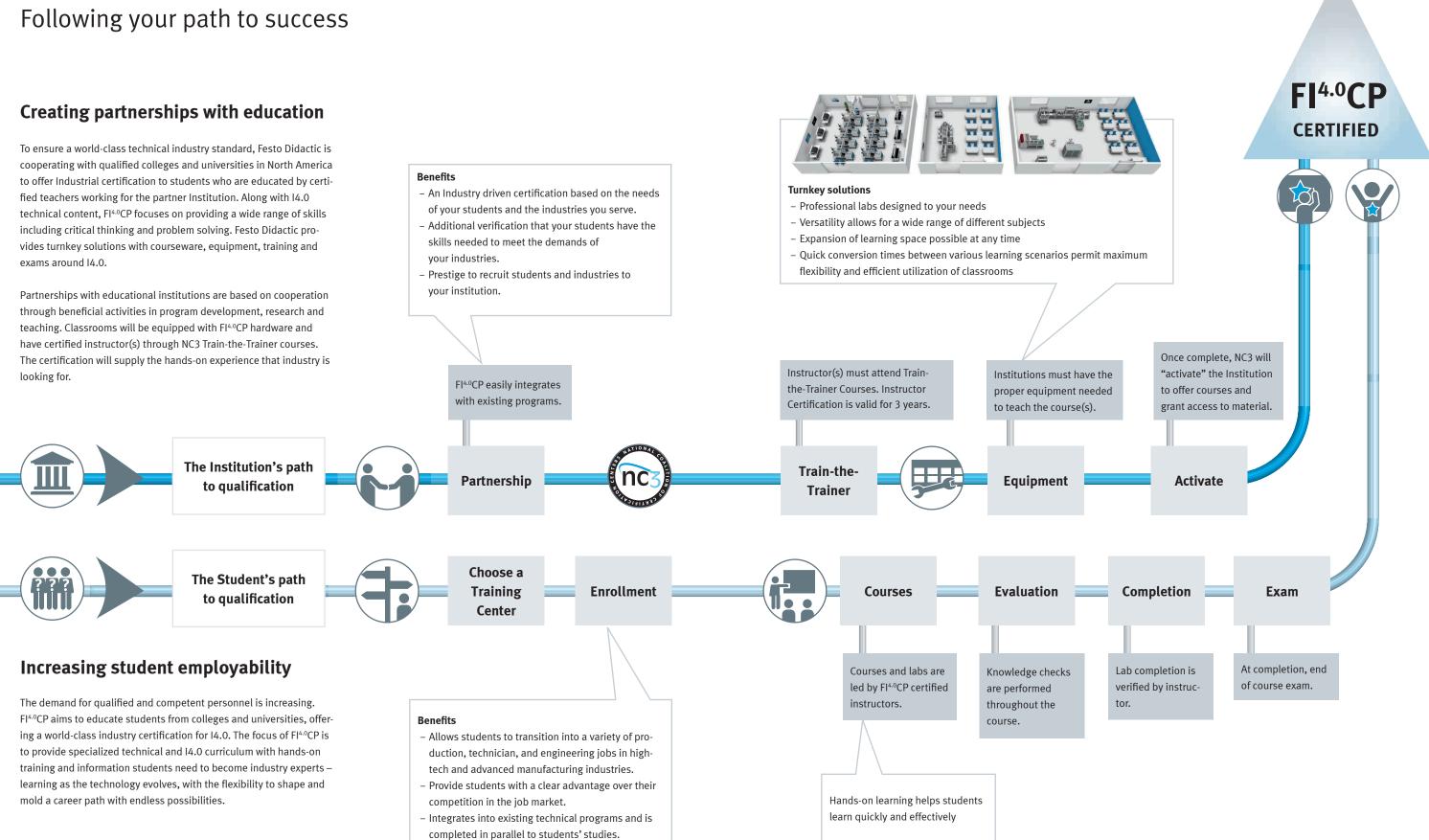
Potential Salary \$40,000/Yr

lated smart factory equipment and learning systems. All FI^{4.0}CP certified instructors go through NC3's Train-the-Trainer program and achieve an instructor certifi-

- cation that qualifies them to provide training to students (and
- other Educators) on how to operate and maintain sophisticated
- Industry 4.0 (I4.0) machinery. With FI^{4.0}CP, colleges and universities can feel confident they're providing students the best pos-

sible opportunity for career advancement. Through the FI^{4.0}CP program, students can horizontally or vertically stack certification levels. Horizontal stacking allows students to train across a variety of topics, for a wellrounded 14.0 education. Vertical stacking provides a more concentrated focus on a specialized topic area, moving through all three levels to complete individual certificates.

Certification Process



Level One: Fundamentals Establishing foundational skills

Level Two: Advanced Mechatronics Building technical competency

At FI^{4.0}CP level 1. certified stu dents will be well-rounded machine operators/technicians. with responsibility for efficient operation of the equipment. They will ensure that the system is running at maximum capacity with an understanding of the role of each component and device. They can identify malfunctions and make minor repairs.



Electricity Fundamentals • Electricity AC

- Electricity DC



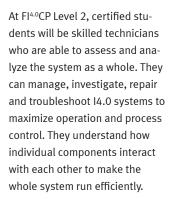
Fluid Power Fundamentals Basic Hydraulics

• Basic Pneumatics



Mechanical Systems

- Mechanical Drive Systems
- Components & Calculations
- Belts, Chains, & Lubrication
- Maintenance & Installation
- of Components





Product ID Fundamentals Vision Technology I RFID I • Bar Coding



PLC Fundamentals

- Sensors I
- PLC Technology I: Allen Bradley or Siemens



Robotics Fundamentals • Introduction to Robotics



Industry 4.0 Fundamentals Introduction to Industry 4.0



Applied PLC

- Sensors II
- PLC Technology II:
- Allen Bradley or Siemens
- Basic Networking
- CoDeSys

Student can perform the following roles/tasks:

- Set up, commission and systematically troubleshoot complex electro-pneumatic systems
- Calculate cost to generate and use compressed air and identify system inefficiencies for correction
- Understand, describe, implement, and maintain vacuum systems
- Understand and Utilize CoDeSys for programming and troubleshooting

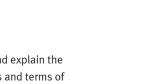
Student can perform the following roles/tasks:

• Electromechanical Technician

Job Opportunities

- Operator Technician
- Production Technician
- Industrial Maintenance Technician
- Understand and implement safe operation and maintenance of machines and processes
- Troubleshoot, address common issues in electromechanical systems
- Perform routine maintenance activities
- Read and interpret schematics, blueprints, and technical drawings
- Operate and maintain fluid power systems

- Effectively work in a team environment and communicate clearly and efficiently with direct and indirect colleagues
- Perform basic robot programming and operation
- Identify and explain the components/functions of a PLC and perform basic PLC programming
- Describe the function of various sensors and select the correct sensors for different applications
- Understand and explain the basic concepts and terms of Industry 4.0 and how digitalization is impacting the industry, our daily lives, and cyber-security



- Mechatronics Technician
 - Automation Technician
 - Robotics Technician

Job Opportunities

- PLC Technician
- Applications Engineer







Applied Fluid Power

- Maintenance & Troubleshooting
- Energy Efficiency
- Vacuum Technology



Applied Mechanical Systems

- Gear Drives
- Bearings & Gaskets/Seals
- Clutches and Brakes
- Ball Screws and Linear Bearings





Applied Robotics

- Programming & Editing
- Maintenance & PM



Applied Industry 4.0

- Introduction to MES
- Introduction to HMI
- Introduction to Data Safety
- Introduction to 3D Modeling

- Modify a current PLC program and integrate HMI (Human-Machine Interface) Applications
- Describe and explain the function of RFID, Barcodes/QR
- Codes, and Vision Systems - Program and edit complex ro-
- bot applications, incorporating sensors and other automated elements
- Understand and incorporate critical safety measures, such as machine guarding, for robotic systems

- Understand and explain basic networking fundamentals
- Define and configure Manufacturing Execution System (MES) and related functionality
- Utilize web services/email push delivery and explain the importance of data security
- Explain how 3D Modeling of systems impacts production systems

Level Three: Industry 4.0 Achieving career expertise

At FI^{4.0}CP level 3, certified students will become skilled designers and engineers of complex 14.0 Systems. Their responsibilities will include applying systems engineering practices, such as engineering, process management, and quality assurance management, in a project with the goal to implement, maintain, or improve I4.0 systems.



Job Opportunities

- Industry 4.0 Operator/ Technician
- Mechatronics Engineer
- Robotics Specialist
- PLC/Controls Specialist
- Student can perform the following roles/tasks:
- Ability to plan working sequences using the RFID technology and logical connected sequences
- Demonstrate working knowledge about production planning and control, and the functions and responsibilities of ERP & MES
- Ability to operate the MES4 of CP Lab/CP Factory
- Understand the connection of Industry 4.0 and Lean Management

- Ability to create new products and working plans for the CP Lab/CP Factory using the MES4
- Analyze production processes using value stream mapping
- Utilize analysis tools of the MES4 and interpret gained data
- Define network topologies and use code methods
- Define MAC and IP addresses and manage Ethernet-IP communication

- Determine data security risks and apply safety measures
- Ability to analyze PLC systems and to structure them
- Plan and develop modular program structures
- Develop simple, library oriented modules for TIA portal
- Develop maintenance strategies based on Key Performance Indicator calculations
- Perform target-oriented elimination of machine faults and identify root causes

- Practice mobile maintenance and augmented reality
- Ability to test the function of Industrial Robots
- Ability to use the tool changing system in Robotics
- Integration and data exchange with Industrial Robotic appli-
- Analyze boundary conditions
- Ability to design, simulate, and test an HMI according to defined specifications



- **Advanced Product ID**
- Vision Technology II • Near Field Communications
- RFID II
- Bar Coding II
- Potential & Impact



Advanced PLC

- Sensors III
- OPCUA w/ MES & PLC
- I/O Condition Monitoring
 - Advanced Networking
 - & Connectivity
 - Define service and inspection periods for a high machine availability with condition monitoring
- cations
- and plan for usage of a HMI



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- Manufacturing Processes
- Programming
- Creating Visual Awareness
- Recipe Creation
- Data Acquisition



Advanced Robotics

- Collaborative Robots
- Augmented Reality
- IRA Safety Standards
- Integration of PLCs w/Robotics
- Virtual Commission



Smart Maintenance

- Predictive Maintenance
- Data Analysis
- LEAN & Visual Awareness
- Top Floor Shop Floor Communication



Cyber-Security

- Data Corruption: Understanding the Risks & Consequences
- Preventing Cyber-Attacks
- Managing Consequences: Data Analysis & Quality Control

Industry Applications

- Manufacturing
- Automotive
- Automation
- Food and Beverage
- Consumer Goods
- Distribution and Logistics
- Robotics

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Festo Didactic is a proud partner of the National Coalition of Certification Centers (NC3).